Insulation Systems Canada
A Division of ITW Canada

CONVERSION CHART
For 2 Piece 90º Surefit Aluminum Elbows

	1/2"	1"	1 - 1/2"	2"	2 - 1/2"	3"	3 - 1/2"	4"
IPS	(12.7mm)	(25.4mm)	(38.1mm)	(50.8mm)	(63.5mm)	(76.2mm)	(88.9mm)	(101.6mm)
1/2"	1	2	5	8	12	23	15	25
3/4"	1	2	5	8	12	23	15	25
1"		3	6	11	12	23	15	25
1-1/4"		3	8	11	12	23	15	25
1-1/2"		5	8	12	23	15	25	26
2"		6	11	18	23	15	25	26
2-1/2"		9	18	23	15	25	26	31
3"		10	18	20	24	25	26	31
3-1/2"		16	20	24	25	26	31	Gore
4"		16	20	24	25	26	31	Gore
4-1/2"		22	24	30	33	31	Gore	Gore
5"		22	24	30	33	31	Gore	Gore
6"		27	30	33	31	Gore	Gore	Gore
7"		30	33	31	Gore	Gore	Gore	Gore
8"		38	39	44	Gore	Gore	Gore	Gore
9"		39	44	Gore	Gore	Gore	Gore	Gore
10"		44	Gore	Gore	Gore	Gore	Gore	Gore
11"		Gore	Gore	Gore	Gore	Gore	Gore	Gore
12"		49	Gore	Gore	Gore	Gore	Gore	Gore